



K39 is a single acting rod seal which consists of reinforced cotton fabric and nitrile rubber vulcanized together forming an integral sealing element.

#### PRODUCT ADVANTAGES

- Functions even with poor surfaces
- Reinforced cotton fabric base prevents the seal from extrusion
- Good sealing at low pressures

#### APPLICATION

Mobile hydraulics and Standard cylinders

MALZEME		KODU
NBR	80 SHORE A	NB8001
COTTON FABRIC NBR		FB8001

#### OPERATING CONDITIONS

<b>MEDIA</b>	Mineral oils (DIN 51524)	HFA and HFB	HFC
<b>TEMPERATURE</b>	-30°C +105°C	+5°C +60°C	-20°C +50°C
<b>PRESSURE</b>	≤250 Bar	≤250 Bar	≤250 Bar
<b>SPEED</b>	≤0.5 m/sn	≤0.5 m/sn	≤0.5 m/sn

Note: The above data are maximum values and cannot be used at the same time.

#### SURFACE ROUGHNESS

		Ra	Rmax
<b>Sliding Surface</b>	Ød	≤0.4 µm	≤3.2 µm
<b>Groove Base</b>	ØD	≤1.6 µm	≤10 µm
<b>Groove Flanks</b>	B	≤3.2 µm	≤16 µm

Note: It is recommended to have 50% to 90% of the working surface material contact area value.

#### INSTALLATION

K39 is to be assembled into open grooves if rod diameter is less than 40 mm. It is very important that the assembly tools must be of soft material and have no sharp edges. Before installation the sealing elements must be oiled with system oil.

#### NOTES

The permissible sealing gap values of K39 rod seal is given in the below table.

#### PERMISSIBLE SEALING GAP

Pressure (Bar)	Smax (mm)
150	0.2
250	0.1

Note: The largest sealing gap value occurring on the non-pressurized side of the seal does have a vital importance for the function of the seal and in this respect it is quite important to use the S value lower than the above indicated numbers.

